## Reduce Costs, increase Profts!

Using an in-house nitrogen generator to supply your nitrogen gas demand is the easiest way to reduce nitrogen related costs, and thus increase profits. The Niagara ${ }^{\text {TM }}$ Series of nitrogen generators has been designed to be the most efficient, reliable, and durable nitrogen generator available. With a rich list of features and available HoltecConnect ${ }^{\text {TM }}$ communications and troubleshooting portal, Niagara ${ }^{\text {TM }}$ is the workhorse of the Pressure-Swing Adsorption world.

Niagara ${ }^{\text {TM }}$ Physical Characteristics
(Dimensions in inches, weight in pounds)


Major Features:

- Nitrogen purity up to 99.9995\%
- Low power consumption
- Modbus TCP/IP standard for connection to customer controls
- HoltecConnect ${ }^{\text {t" }}$ compatible
- Long life components - no major replacements recommended during first 5 years
- Tamper resistant controls
- Password protected screens

| Model Number | Inlet | Outlet | L | W | H | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HNS-145 | 1.5 | 1 | 48 | 34 | 107 | 2,740 |
| HNS-155 | 1.5 | 1 | 48 | 34 | 115 | 2,860 |
| HNS-170 | 1.5 | 1 | 48 | 34 | 122 | 2,980 |
| HNS-185 | 1.5 | 1 | 64 | 34 | 100 | 3,130 |
| HNS-205 | 1.5 | 1 | 64 | 34 | 108 | 3,290 |
| HNS-225 | 1.5 | 1 | 64 | 34 | 116 | 3,450 |
| HNS-245 | 1.5 | 1 | 64 | 34 | 124 | 3,610 |
| HNS-270 | 1.5 | 1 | 64 | 34 | 134 | 3,810 |
| HNS-295 | 2 | 1.5 | 76 | 48 | 100 | 4,330 |
| HNS-325 | 2 | 1.5 | 76 | 48 | 107 | 4,520 |
| HNS-360 | 2 | 1.5 | 76 | 48 | 116 | 4,750 |
| HNS-395 | 2 | 1.5 | 76 | 48 | 125 | 4,990 |
| HNS-440 | 2 | 1.5 | 76 | 48 | 136 | 5,280 |
| HNS-485 | 2 | 1.5 | 76 | 48 | 110 | 6,120 |
| HNS-535 | 2 | 1.5 | 76 | 48 | 119 | 6,430 |
| HNS-590 | 2 | 1.5 | 76 | 48 | 128 | 6,760 |
| HNS-650 | 2 | 1.5 | 76 | 48 | 138 | 7,120 |
| HNS-710 | 2 | 1.5 | 76 | 48 | 148 | 7,480 |
| HNS-775 | 3 | 2 | 95 | 53 | 125 | 8,030 |
| HNS-855 | 3 | 2 | 95 | 53 | 134 | 8,510 |
| HNS-935 | 3 | 2 | 95 | 53 | 143 | 8,990 |
| HNS-1030 | 3 | 2 | 95 | 53 | 153 | 9,550 |
| HNS-1135 | 3 | 2 | 95 | 53 | 164 | 10,170 |
| HNS-1250 | 3 | 2 | 95 | 53 | 177 | 10,870 |
| HNS-1375 | 4 | 3 | 111 | 60 | 148 | 14,090 |
| HNS-1520 | 4 | 3 | 111 | 60 | 159 | 15,010 |
| HNS-1670 | 4 | 3 | 111 | 60 | 171 | 15,980 |
| HNS-1820 | 4 | 3 | 111 | 60 | 182 | 16,910 |
| HNS-2000 | 4 | 3 | 120 | 66 | 158 | 17,430 |
| HNS-2220 | 4 | 3 | 120 | 66 | 170 | 19,200 |
| HNS-2445 | 4 | 3 | 120 | 66 | 183 | 20,540 |
| HNS-2700 | 4 | 3 | 120 | 66 | 197 | 22,030 |
| HNS-3000 | 4 | 3 | 120 | 66 | 213 | 23,760 |
|  | 6 | 3 | 125 | 76 | 190 | 28,620 |
|  | 6 | 3 | 125 | 76 | 204 | 30,650 |
|  | 3 | 125 | 76 | 220 | 32,950 |  |


| Model Number | 95\% | 96\% | 97\% | 98\% | 99\% | 99.5\% | 99.9\% | 99.99\% | 99.999\% |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HNS-145 | 84.5 | 69.7 | 60.3 | 52.4 | 42.2 | 34.9 | 27.6 | 17.1 | 10.7 |
| HNS-155 | 92.2 | 76.0 | 65.8 | 57.2 | 46.0 | 38.1 | 30.1 | 18.6 | 11.6 |
| HNS-170 | 100.4 | 82.8 | 71.7 | 62.4 | 50.1 | 41.5 | 32.8 | 20.3 | 12.7 |
| HNS-185 | 109.9 | 90.6 | 78.4 | 68.2 | 54.9 | 45.4 | 35.9 | 22.2 | 13.9 |
| HNS-205 | 121.1 | 99.9 | 86.4 | 75.2 | 60.5 | 50.0 | 39.6 | 24.5 | 15.3 |
| HNS-225 | 132.9 | 109.6 | 94.9 | 82.5 | 66.4 | 54.9 | 43.5 | 26.8 | 16.8 |
| HNS-245 | 144.8 | 119.3 | 103.3 | 89.9 | 72.3 | 59.8 | 47.3 | 29.2 | 18.3 |
| HNS-270 | 159.5 | 131.5 | 113.9 | 99.0 | 79.6 | 65.9 | 52.2 | 32.2 | 20.1 |
| HNS-295 | 174.3 | 143.7 | 124.4 | 108.2 | 87.0 | 72.0 | 57.0 | 35.2 | 22.0 |
| HNS-325 | 192.0 | 158.3 | 137.1 | 119.2 | 95.8 | 79.3 | 62.8 | 38.8 | 24.2 |
| HNS-360 | 212.7 | 175.4 | 151.8 | 132.0 | 106.2 | 87.9 | 69.6 | 43.0 | 26.8 |
| HNS-395 | 233.4 | 192.4 | 166.6 | 144.9 | 116.5 | 96.4 | 76.3 | 47.1 | 29.5 |
| HNS-440 | 260.0 | 214.3 | 185.5 | 161.4 | 129.8 | 107.4 | 85.0 | 52.5 | 32.8 |
| HNS-485 | 286.6 | 236.3 | 204.5 | 177.9 | 143.0 | 118.4 | 93.7 | 57.9 | 36.2 |
| HNS-535 | 316.1 | 260.6 | 225.6 | 196.2 | 157.8 | 130.6 | 103.4 | 63.8 | 39.9 |
| HNS-590 | 348.6 | 287.4 | 248.8 | 216.4 | 174.0 | 144.0 | 114.0 | 70.4 | 44.0 |
| HNS-650 | 384.1 | 316.6 | 274.1 | 238.4 | 191.7 | 158.6 | 125.6 | 77.6 | 48.5 |
| HNS-710 | 419.5 | 345.9 | 299.4 | 260.4 | 209.4 | 173.3 | 137.2 | 84.7 | 52.9 |
| HNS-775 | 457.9 | 377.5 | 326.8 | 284.3 | 228.6 | 189.2 | 149.7 | 92.5 | 57.8 |
| HNS-855 | 505.2 | 416.5 | 360.5 | 313.6 | 252.2 | 208.7 | 165.2 | 102.0 | 63.8 |
| HNS-935 | 552.4 | 455.5 | 394.3 | 342.9 | 275.7 | 228.2 | 180.7 | 111.6 | 69.7 |
| HNS-1030 | 608.6 | 501.7 | 434.3 | 377.8 | 303.8 | 251.4 | 199.0 | 122.9 | 76.8 |
| HNS-1135 | 670.6 | 552.9 | 478.6 | 416.3 | 334.7 | 277.0 | 219.3 | 135.4 | 84.6 |
| HNS -1250 | 738.6 | 608.9 | 527.1 | 458.5 | 368.6 | 305.1 | 241.5 | 149.2 | 93.2 |
| HNS-1375 | 812.4 | 669.8 | 579.8 | 504.3 | 405.5 | 335.6 | 265.7 | 164.1 | 102.5 |
| HNS-1520 | 898.1 | 740.4 | 641.0 | 557.5 | 448.3 | 371.0 | 293.7 | 181.4 | 113.4 |
| HNS-1670 | 986.7 | 813.5 | 704.2 | 612.5 | 492.5 | 407.6 | 322.7 | 199.3 | 124.5 |
| HNS -1820 | 1075.3 | 286.6 | 767.5 | 667.5 | 536.7 | 444.2 | 351.7 | 217.2 | 135.7 |
| HNS-2000 | 1181.7 | 974.2 | 843.4 | 733.6 | 589.8 | 488.1 | 386.4 | 238.6 | 149.2 |
| HNS-2220 | 1311.7 | 1081.4 | 936.2 | 814.3 | 654.7 | 541.8 | 428.9 | 264.9 | 165.6 |
| HNS-2445 | 1444.6 | 1191.0 | 1031.0 | 896.8 | 721.1 | 596.7 | 472.4 | 291.7 | 182.3 |
| HNS-2700 | 1595.3 | 1315.2 | 1138.6 | 990.3 | 796.3 | 659.0 | 521.7 | 322.2 | 201.4 |
| HNS-3000 | 1772.5 | 1461.4 | 1265.1 | 1100.3 | 884.7 | 732.2 | 579.7 | 358.0 | 223.7 |
| HNS-3280 | 1938.0 | 1597.7 | 1383.2 | 1203.0 | 967.3 | 800.5 | 633.8 | 391.4 | 244.6 |
| HNS-3620 | 2138.9 | 1763.4 | 1526.5 | 1327.7 | 1067.6 | 883.5 | 699.5 | 431.9 | 270.0 |
| HNS-4000 | 2363.4 | 1948.5 | 1686.8 | 1467.1 | 1179.7 | 976.3 | 772.9 | 477.3 | 298.3 |
| Air Factor | 1.83 | 1.91 | 2.00 | 2.13 | 2.36 | 2.59 | 3.11 | 4.12 | 5.49 |

*Performance and air factor listed is for ambient temperature $70^{\circ} \mathrm{F}$ and inlet pressure 110 psig. Please consult Holtec for performance at other conditions. Air factor listed may vary by $\pm 5 \%$.

| Model Number | 95\% | 96\% | 97\% | 98\% | 99\% | 99.5\% | 99.9\% | 99.99\% | 99.999\% |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HNS-145 | 68.4 | 59.3 | 53.3 | 47.2 | 37.9 | 31.2 | 24.4 | 14.7 | 8.8 |
| HNS-155 | 74.6 | 64.7 | 58.1 | 51.5 | 41.4 | 34.0 | 26.6 | 16.0 | 9.6 |
| HNS-170 | 81.3 | 70.5 | 63.3 | 56.1 | 45.1 | 37.1 | 29.0 | 17.5 | 10.4 |
| HNS-185 | 89.0 | 77.2 | 69.3 | 61.3 | 49.3 | 40.5 | 31.7 | 19.1 | 11.4 |
| HNS-205 | 98.1 | 85.1 | 76.4 | 67.6 | 54.3 | 44.7 | 35.0 | 21.1 | 12.6 |
| HNS-225 | 107.6 | 93.4 | 83.8 | 74.2 | 59.6 | 49.0 | 38.4 | 23.1 | 13.8 |
| HNS-245 | 117.2 | 101.7 | 91.3 | 80.8 | 64.9 | 53.4 | 41.8 | 25.2 | 15.0 |
| HNS-270 | 129.1 | 112.0 | 100.6 | 89.1 | 71.6 | 58.9 | 46.0 | 27.7 | 16.6 |
| HNS-295 | 141.1 | 122.4 | 109.9 | 97.3 | 78.2 | 64.3 | 50.3 | 30.3 | 18.1 |
| HNS-325 | 155.4 | 134.8 | 121.1 | 107.2 | 86.2 | 70.8 | 55.4 | 33.4 | 19.9 |
| HNS-360 | 172.2 | 149.4 | 134.1 | 118.7 | 95.4 | 78.5 | 61.4 | 37.0 | 22.1 |
| HNS-395 | 188.9 | 163.9 | 147.2 | 130.3 | 104.7 | 86.1 | 67.4 | 40.6 | 24.2 |
| HNS-440 | 210.5 | 182.6 | 163.9 | 145.1 | 116.6 | 95.9 | 75.0 | 45.2 | 27.0 |
| HNS-485 | 232.0 | 201.2 | 180.7 | 160.0 | 128.6 | 105.7 | 82.7 | 49.8 | 29.8 |
| HNS-535 | 255.9 | 222.0 | 199.3 | 176.5 | 141.8 | 116.6 | 91.2 | 55.0 | 32.8 |
| HNS-590 | 282.2 | 244.8 | 219.8 | 194.6 | 156.4 | 128.6 | 100.6 | 60.6 | 36.2 |
| HNS-650 | 310.9 | 269.7 | 242.2 | 214.4 | 172.3 | 141.7 | 110.8 | 66.8 | 39.9 |
| HNS-710 | 339.6 | 294.6 | 264.5 | 234.2 | 188.2 | 154.8 | 121.1 | 72.9 | 43.6 |
| HNS-775 | 370.7 | 321.6 | 288.7 | 255.6 | 205.4 | 168.9 | 132.1 | 79.6 | 47.6 |
| HNS-855 | 409.0 | 354.8 | 318.5 | 282.0 | 226.6 | 186.4 | 145.8 | 87.8 | 52.5 |
| HNS-935 | 447.2 | 387.9 | 348.3 | 308.4 | 247.9 | 203.8 | 159.4 | 96.0 | 57.4 |
| HNS -1030 | 492.7 | 427.4 | 383.7 | 339.7 | 273.0 | 224.5 | 175.6 | 105.8 | 63.2 |
| HNS-1135 | 542.9 | 470.9 | 422.8 | 374.4 | 300.9 | 247.4 | 193.5 | 116.6 | 69.6 |
| HNS-1250 | 597.9 | 518.6 | 465.7 | 412.3 | 331.4 | 272.5 | 213.1 | 128.4 | 76.7 |
| HNS-1375 | 657.7 | 570.5 | 512.2 | 453.5 | 364.5 | 299.7 | 234.4 | 141.2 | 84.4 |
| HNS-1520 | 727.0 | 630.7 | 566.3 | 501.3 | 402.9 | 331.3 | 259.2 | 156.1 | 93.3 |
| HNS-1670 | 798.8 | 692.9 | 622.1 | 550.8 | 442.7 | 364.0 | 284.7 | 171.5 | 102.5 |
| HNS-1820 | 870.5 | 755.1 | 678.0 | 600.3 | 482.5 | 396.7 | 310.3 | 186.9 | 111.7 |
| HNS-2000 | 956.6 | 829.8 | 745.1 | 659.7 | 530.2 | 435.9 | 341.0 | 205.4 | 122.7 |
| HNS-2220 | 1061.8 | 921.1 | 827.0 | 732.2 | 588.5 | 483.9 | 378.5 | 228.0 | 136.2 |
| HNS-2445 | 1169.5 | 1014.5 | 910.9 | 806.4 | 648.1 | 532.9 | 416.9 | 251.1 | 150.0 |
| HNS-2700 | 1291.4 | 1120.3 | 1005.9 | 890.5 | 715.7 | 588.5 | 460.4 | 277.3 | 165.7 |
| HNS-3000 | 1434.9 | 1244.7 | 1117.6 | 989.5 | 795.3 | 653.9 | 511.5 | 308.1 | 184.1 |
| HNS-3280 | 1568.8 | 1360.9 | 1221.9 | 1081.8 | 869.5 | 714.9 | 559.3 | 336.9 | 201.2 |
| HNS-3620 | 1731.5 | 1502.0 | 1348.6 | 1194.0 | 959.6 | 789.0 | 617.2 | 371.8 | 222.1 |
| HNS-4000 | 1913.2 | 1659.7 | 1490.2 | 1319.3 | 1060.3 | 871.9 | 682.0 | 410.8 | 245.4 |
| Air Factor | 2.00 | 2.09 | 2.19 | 2.34 | 2.59 | 2.85 | 3.44 | 4.71 | 6.46 |

*Performance and air factor listed is for ambient temperature $95^{\circ}$ F and inlet pressure 110 psig. Please consult Holtec for performance at other conditions. Air factor listed may vary by $\pm 5 \%$.

